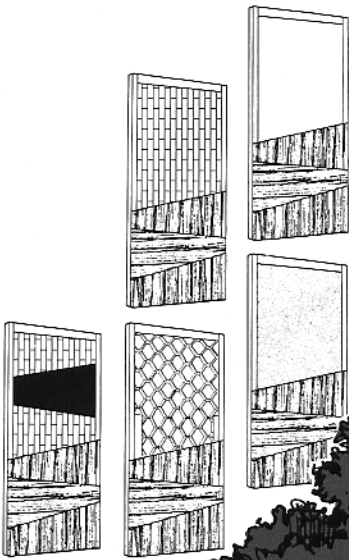


ESTABLISHED IN 1962  
B-J DOOR MANUFACTURING  
proudly supplies the  
west coast market with a  
PREMIUM QUALITY FLUSH DOOR  
in any size or specie



# B-J

# DOOR

MANUFACTURING  
AND BUILDING SUPPLIES, INC.

B-J DOOR MANUFACTURING



8

WOOD DOORS

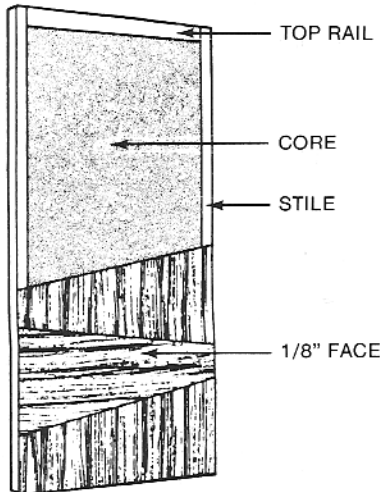
PROVIDING COMPLETE DOOR SERVICE • PRODUCING  
ANY STYLE, ANY SIZE FLUSH DOOR.

3811 S.E. NAEF ROAD  
P.O. BOX 68352  
OAK GROVE, OREGON 97268

PHONE: 503-652-1510

## PARTICLE BOARD CORE DOORS

*BJPB*

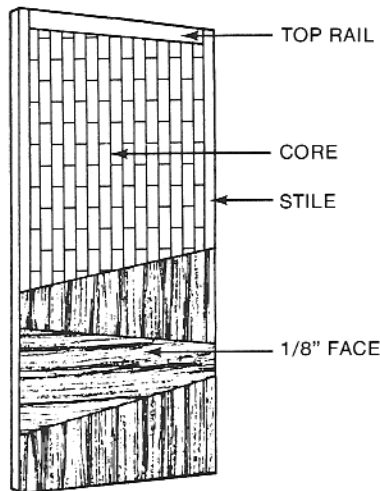


### Specifications:

- Stiles: Minimum 1", matching hardwood available
- Rails: 2" minimum
- Core: 28 lbs./cu. ft. mat-formed particle board.
- Faces: Hardwood veneer doorskins, plastic laminate, hardboard.
- Glue: Type II highly water resistant or type I waterproof
- Sizes: Up to 4'0" x 10'0", 1 $\frac{3}{8}$ ", 1 $\frac{3}{4}$ " thick
- Rating: 20 min. 1 $\frac{3}{4}$ " only
- Warranty: 1 year interior with extended 5 year or lifetime available

## WOOD STAVE CORE DOORS

*BJSC*

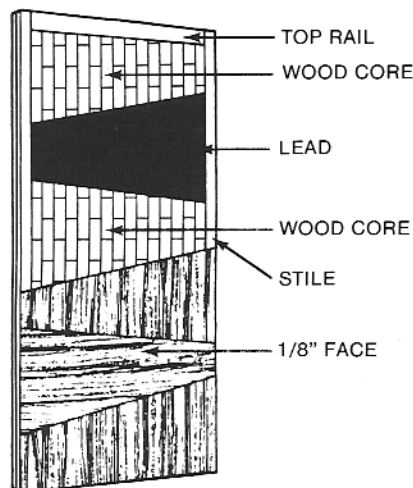


### Specifications:

- Stiles: Minimum 1", matching hardwood available
- Rails: 2" minimum
- Core: Solid wood block of one specie and any length bonded together
- Faces: Hardwood veneer doorskins, plastic laminate, hardboard.
- Glue: Type II highly water resistant or type I waterproof
- Sizes: Up to 4'0" x 10'0", 1 $\frac{3}{8}$ ", 1 $\frac{3}{4}$ ", 2 $\frac{1}{4}$ " thick
- Rating: 20 min. 1 $\frac{3}{4}$ " only
- Warranty: 1 year interior with extended 5 year and lifetime available

## LEAD LINED X-RAY SHIELD DOORS

*BJLL*

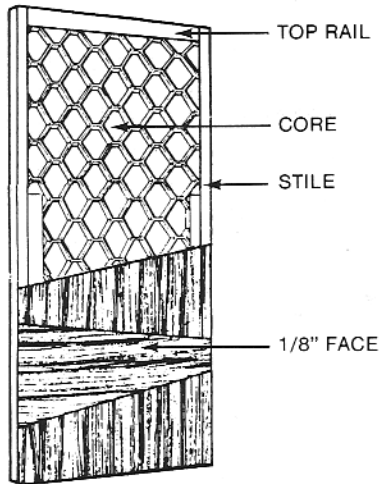


### Specifications:

- Stiles: 1 $\frac{1}{4}$ " minimum hardwood
- Rails: 2 $\frac{1}{4}$ " minimum
- Core: Solid wood block of one specie and any length bonded together with one piece lead sheet: 5/128" (2 $\frac{1}{2}$  lb.), 1/16" (4 lb.), 3/32" (6 lb.)
- Faces: Hardwood veneer doorskins, plastic laminate, hardboard
- Glue: Lead bonded to core, full width and height, with type I wood to metal adhesive. Type I or II adhesive used on wood to wood laminations
- Sizes: Up to 4'0" x 10'0", 1 $\frac{3}{4}$ " thick
- Warranty: 1 year interior with extended 5 year and lifetime available

## HOLLOW CORE DOORS

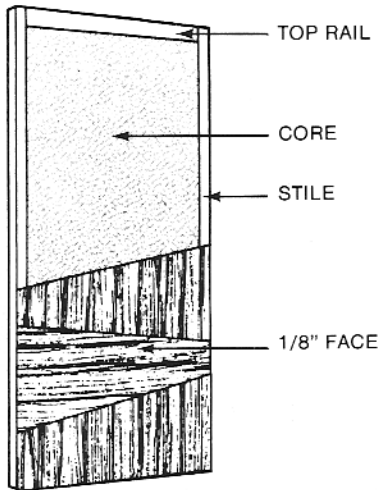
BJHC



### Specifications:

- Stiles: Minimum 1", matching hardwood available
- Rails: 2" minimum
- Lockblocks: 3" x 24"
- Core: Expanded honeycomb cell
- Faces: Hardwood veneer doorskins, plastic laminate, hardboard
- Glue: Type II or Type I
- Sizes: Up to 4'0" x 10'0", any thickness to 1 3/4"
- Warranty: 1 year interior

## MINERAL CORE FIRE RATED DOORS - SLM EDGE SYSTEM BJMC



### Specifications:

- Stiles: SLM II with hardwood edges, or SLM
- Rails: SLM 1" top, 2" bottom
- Core: Homogenous mineral core
- Faces: Hardwood veneer doorskins, plastic laminate, hardboard
- Sizes: Up to 4'0" x 9'0" single, 8'0" x 8'0" pair, 45 or 60 min., 6'0" x 7'0" pair, 90 min.
- Rating: 45 minute, 60 minute, 90 minute
- Blocking: Top, bottom, or intermediate rails (5"), lock blocks (5" x 17") available
- Warranty: 1 year interior with extended 5 year and lifetime available

NOTE: Mineral core doors must be machined under label service per NFPA #80

## ADDITIONAL SERVICES

- Core Bonding:** Stiles and rails glued to the core.
- Factory Machining:** Doors can be premachined for most types of commercial hardware including hinges, cylinder and mortise locks, automatic and manual flush bolts, overhead holders, and automatic door bottoms.
- Factory Prefinish:** Doors can be prefinished in accordance with AWI standards: clear, stained, or custom matched colors.
- Lite Openings:** Doors can be cut for any size lites or louvers with flush or lip type wood stops applied. Fire rated doors are available with metal lite frames and fusible link louvers.
- Special Operations:** Matching for pairs, doors with transoms, beveling, rabbeting, and radius of edges.

## RATINGS AND SPECIFICATIONS

	20 MINUTE (SMOKE DOOR)	45 MINUTE	60 MINUTE	90 MINUTE
SIZES	4/0 x 10/0 Single 7/0 x 9/0 Pair (3/6) 8/0 x 8/0 Pair (4/0)	4/0 x 9/0 Single 3/0 x 10/0 Single 8/0 x 9/0 Pair (4/0)	4/0 x 9/0 Single 3/0 x 10/0 Single 8/0 x 8/0 Pair (4/0)	4/0 x 9/0 Single 8/0 x 8/0 Pair (4/0) (with exceptions)
VISION PANELS	1200 sq. in. Maximum 54 in. Maximum Length	1296 sq. in. Maximum 54 in. Maximum Length	100 sq. in. Maximum	100 sq. in. Maximum
LOUVERS	None Allowed	24 x 24 Listed and Approved	24 x 24 Listed and Approved	24 x 24 Listed and Approved
ASTRAGALS	20 - Gauge Steel - Pairs or None Required if SLM Lock Edges Used	Metal Listed and Approved	Metal Listed and Approved	Metal Listed and Approved
HARDWARE	As Per NFPA #80	As Per NFPA #80	As Per NFPA #80	As Per NFPA #80
INACTIVE DOOR BOLTS	Listed Automatic and Manual	Listed Automatic and Manual	Listed Automatic and Manual	Listed Automatic and Manual

**STANDARDS: N.W.W.D.A. IS1 Series, C.S. 171, AWI 1300**

## B-J DOOR MFG.

B-J Door has been manufacturing quality wood flush doors since 1962. We take great pride in providing a service as well as a product, with emphasis upon maintaining a delivery time weeks less than the industry standard. This is a commitment which our size company can supply continuously while still being able to produce almost any size or type of architectural wood flush door.

We are located in Oak Grove, Oregon ten miles south of Portland and are able to ship interstate as well as locally.



3811 S.E. NAEF RD.

P.O. BOX 68352

OAK GROVE, OR 97268

(503) 652-1510

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